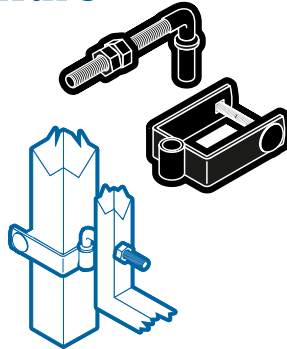


Iron Fence Gate Hardware

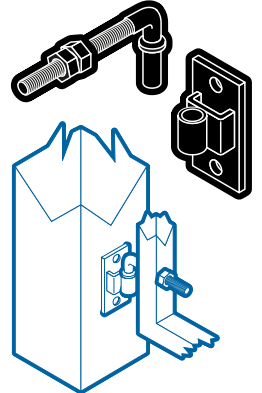
For Standard 2" Posts

- 1 On the hinge side of the gate, drill a 7/16" diameter hole 5" down from the top of the gate and another 5" up from the bottom of the gate. Remove the outer nut on both hanger bolts and adjust the inner nut so that when the bolt is inserted into the holes you've drilled in the gate frame approximately 1" or more of thread is exposed. Replace outer nuts finger-tight and position the bolts so that the short end of the bottom bolt points down. Then tighten the outer nuts.
- 2 Position the gate in the opening and place blocks under the gate to achieve the desired height. Insert the bottom hanger bolt into the hanger bracket and determine the correct position for the hanger bracket on the post. Tighten bolts to secure the hanger bracket.
- 3 Insert the bottom hinge hanger bolt into the bottom hinge hanger bracket. Insert the top hinge hanger bolt into the top hinge hanger bracket and determine the correct position for the hanger bracket. Tighten the bolts to secure the hanger bolt.
- 4 Adjust the gate to hang squarely in the opening using the nuts on the hinge hanger bolts. "Tighten" the nuts at the top or "loosen" the nuts at the bottom.
- 5 Position both parts of the gravity latch on the gate frame and the post. The latch should always be mounted to the post and the striker bar to the gate frame. Mount the latch on the inside of the gate to make the gate swing in. Position the latch on the post at the desired location. Tighten bolts to secure the latch.
- 6 Mark the position of the mounting holes in the striker bar. Drill a 1/8" hole and mount to the gate frame with the screws provided.



For Wall Mount Or Non Standard Posts

- 1 On the hinge side of the gate, drill a 7/16" diameter hole 5" down from the top of the gate and another 5" up from the bottom of the gate. Remove the outer nut on both hanger bolts and adjust the inner nut so that when the bolt is inserted into the holes you've drilled in the gate frame approximately 1" or more of thread is exposed. Replace outer nuts finger-tight and position the bolts so that the short end of the bottom bolt points down. Then tighten the outer nuts.
- 2 Position the gate in the opening and place blocks under the gate to achieve the desired height. Insert the bottom hanger bolt into the hanger bracket and determine the correct position for the hanger bracket on the post. Mark the location of hole in the flat wall plate.
- 3 Remove the hanger bracket and drill holes where marked. The size of hole required depends on type of fastener you are using. Replace the hanger bracket and bolt in place.
- 4 Insert the bottom hinge hanger bolt into the bottom hinge hanger bracket. Insert the top hinge hanger bolt into the top hinge hanger bracket and determine the correct position for the hanger bracket. Mark the locations of the holes in the flat wall place. Repeat step 3.
- 5 Adjust the gate to hang squarely in the opening using the nuts on the hinge hanger bolts. "Tighten" the nuts at the top or "loosen" the nuts at the bottom.
- 6 Position both parts of the gravity latch on the gate frame and the post. The latch should always be mounted to the post and the striker bar to the gate frame. Mount the latch on the outside of the gate to make the gate swing out. Position the latch on the post at the desired location. Tighten bolts to secure the latch.
- 7 Mark the position of the mounting holes in the striker bar. Drill a 1/8" hole and mount to the gate frame with the screws provided.



Gate Cincher with Holder

- 1 Position both cane bolt holders on the gate frame with the flat edge of the bolt holders facing up. Position the holders so that when the cane bolt is in the open position, the pinched "bump" on the cane bolt rests on the top of the upper cane bolt holder and bottom is flush with the bottom of the gate frame.

